

**Steel Construction Certification Scheme Limited**

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Welding Certificate

2273 – CPR – 0214 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0214.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	ACS Stainless Steel Fixings Ltd
Facilities of the Manufacturer	Innovation Way, Cross Green, Leeds, LS9 0DR
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 2 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355JR in accordance with BS EN 10025-1:2004 Up to and including S355J2H in accordance with BS EN 10210-1:2006 Up to and including S355J2H in accordance with BS EN 10219-1:2006 1.4307 (X2CrNi 18-9), 1.4301 (X5CrNi 18-10), 1.4404 (X2CrNiMo 17-12-2), 1.4401 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2:2005
Responsible Welding Coordinator	Jayne Taylor Whitticks – CSWIP 3.1 EWT IWT (up to and including EXC 2)
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	June 2014
Date of this issue	25 August 2021
Date of expiry	24 August 2024
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI